



Dart Aerospace Ltd.
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SK145-0114-20
Job Sheet 177227



Part No: SK145-0114-20

Job Qty: 36 ea

Part Name: Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 5/18/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: IPP REV:A 17.06.06 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	36 Ea	5/18/18	5/18/18	0.00	0.00	Start Up Machining-3		LM
110	Bandsaw	36 pcs	5/18/18	5/18/18	0.00	1.37	Bandsaw1		Kt 18/05/18
120	MILL Conv	36 pcs	5/18/18	5/18/18	0.00	113.20	MILL Conv 1 Haas 1		Kt 18/05/18
130	QC	36 pcs	5/18/18	5/18/18	0.00	0.00	QC2 Machining-4		Kt 18-05-18
140	QC	36 pcs	5/18/18	5/18/18	0.00	0.00	QC8 Machining-4		B 18-05-30
142	HandFinish	36 pcs	5/18/18	5/18/18	0.00	2.68	HandFinish1		SA 18-06-01
144	QC	36 pcs	5/18/18	5/18/18	0.00	0.00	QC7-5		BL 18-6-11
146	Powdercoat	36 pcs	5/18/18	5/18/18	0.00	1.46	Powdercoat8		BL 18-6-11
148	QC	36 pcs	5/18/18	5/18/18	0.00	0.00	QC3		SM
150	Packaging	36 pcs	5/18/18	5/18/18	0.00	0.00	Packaging3-1		SM
160	QC21-SA	36 Ea	5/18/18	5/18/18	0.00	0.00	QC21		DAG 21 JUN 11 2018

Part Op 110 - CUT TO LENGTH AS PER DWG

Descriptions: 120 - MILL END AND DRILL HOLE.

146 - ***Mask SK145-0114-25 prior to powdercoat** START TIME: 8:30 OVEN TEMPERATURE: 320°

FINISH TIME: 9:00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3T1.000W.065	2024T3 Tubing 1" OD x 0.65" Thick	239.9976 ft (6.6666 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3T1.000W.065	240	36	0

Part Specifications

Specifications could not be found.

Plex 5/17/18 8:10 AM Dart.Gagnon.Michelle

M2024T3T1.000W.065
S072325

M2024T3T1.000W.065
S073727

DART
AEROSPACE

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Email: sales@dartaero.com
www.dartaerospace.com

Container No: S075170



Part: SK145-0114-20

Job No: 177227

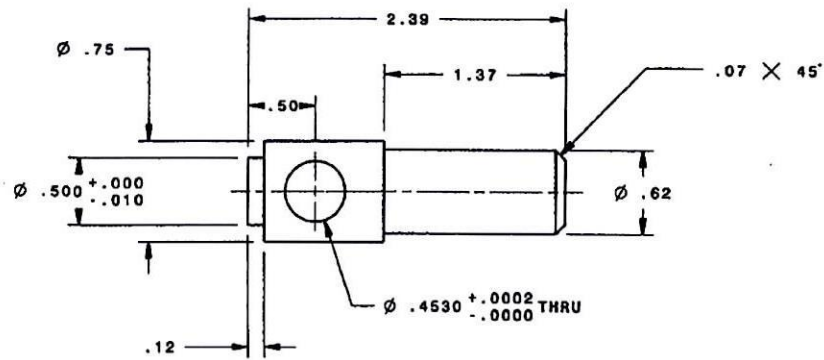
Serial No/Batch: S075170

Revision:

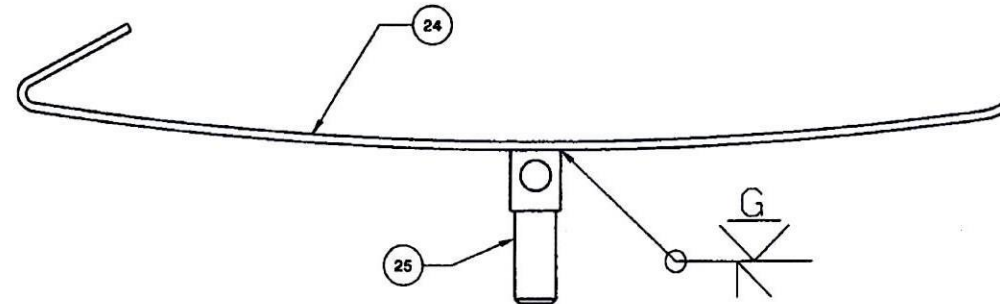
Inspector:

Date: 05/28/18

QC
PS
MC

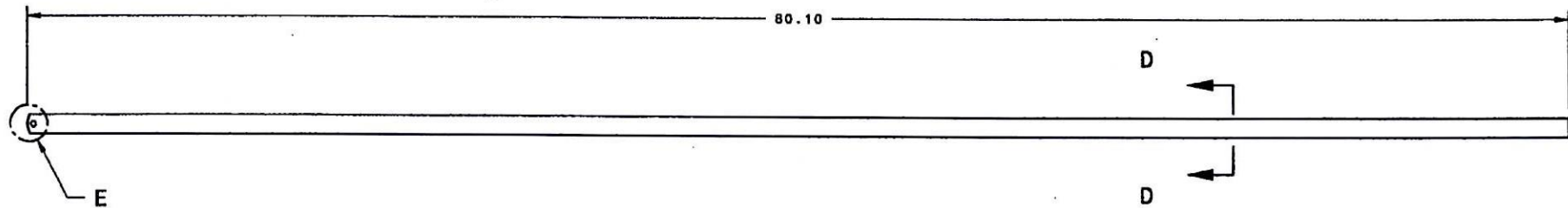


-25 FITTING



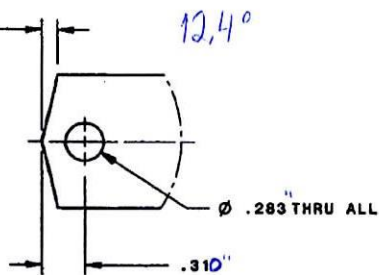
02 HOOK WELDMENT

SCALE: 1:2

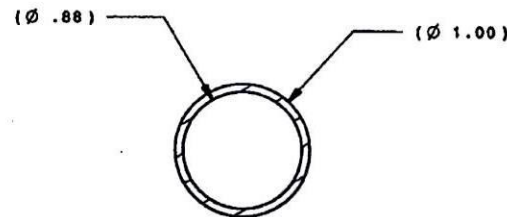


-20 TUBE

SCALE: 1:8



DETAIL E



VIEW D-D

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3GSZ1

DWG NO

AIRBUS

SK145-0114

SIZE B

SCALE: 1:1

CATIA

SHEET 3 0

